

# PRO-STEEL

## *Steel Edging and Landscape Products*

### SPECIFICATION SHEET

(Sample Specification Insert)

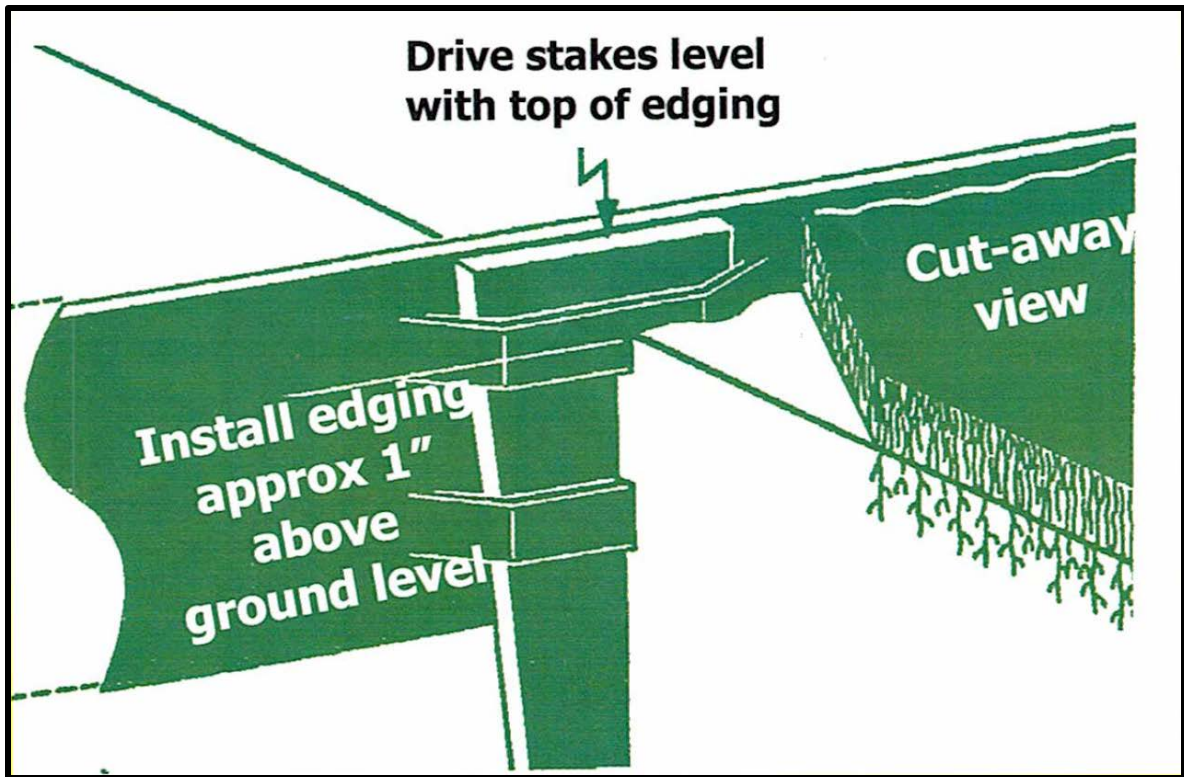
#### A. Steel Landscape Edging

1. **Steel Landscape Edging Size:** Comply with ASTM A 621, hot rolled, standard flexible carbon steel landscape edging, fabricated in sections with stake pockets stamped and punched along sections approximately thirty-six inches (36") apart to received stakes. Steel landscape edging shall be double staked at overlap joints, and designed to receive tapered steel stakes.
  - a. *Insert one of the following landscape edging sizes:*
    - ¼" thick (3 gauge) 4", 5", or 6" wide, by 10' length with 3 J-stakes (coverage 10')
    - 3/16" thick (7 gauge), 4" or 6" wide, by 16' length, with 6 stakes (coverage 15'-4")
    - 1/8" thick (10 gauge), 4" or 6" wide, by 16' length with 6 stakes (coverage 15'-4")
    - 1/8" thick (10 gauge), 4" or 6" wide, by 10' length with 4 stakes (coverage 9'-4")
    - 1/16" thick (14 gauge), 4" or 6" wide, by 10' length with 4 stakes (coverage 9'-4")
2. **Steel Landscape Edging Finish:**
  - a. Powder coating is a proprietary formulation exclusive to Pro-Steel Inc. The system is an electrostatic application of custom composition of acid terminated, high molecular weight, corrosion inhibiting polyester powder coating resin cross linked with an exterior durable epoxy. Powder is applied minimum mil thickness of 1.5 up to 2 mil. thick to ensure a long lasting finish. In Green, Brown, Black & Unfinished.
3. **Steel Landscape Edging Stakes:**
  - a. 1/8" standard pocket 10 gauge specify staking as follows:

Steel, tapered, 12" length and finished to match specified steel landscape edging. Stakes designed specifically to anchor steel landscape edging in place, and made by the manufacturer of the steel landscape edging for which they will be used.
4. **Accessories:** Standard End Pieces, 90 degree pre-formed corners, Tree Rings and Tree Circle Sections.

#### INSTALLATION OF PRO-STEEL LANDSCAPE EDGING

- A. **Steel Landscape Edging:** Install steel landscape edging as indicated on site drawings and according to manufacturer's recommendations. Anchor with steel stakes spaced approximately 36 inches on-center, driven below top elevation of edging, or at every stake pocket location in landscape edging sections designed and manufactured to receive stakes. Stakes shall be located in solid undisturbed soil, or in proper soil compaction.
  1. **Horizontal Alignment:** Install straight and curved sections true to the alignments as indicated, free of waves or bends, using strings as guides. Follow the marked alignments as per site drawings. Allow the Landscape Architect to review the layout.
  2. **Vertical Alignment:** Install parallel with the finished grade.
  3. **Damaged Edging:** Replace steel edging sections damaged during construction operations.



ALL STEEL LANDSCAPE EDGING SHALL BE \_\_\_\_\_ THICK X \_\_\_\_\_" WIDE WITH \_\_\_\_\_ STAKES PER SECTION. PAINTED \_\_\_\_\_ AT THE FACTORY MANUFACTURED BY PRO-STEEL INC.

SELECT DESIRED FINISH

- GREEN
- BROWN
- BLACK
- UNPAINTED

NOTES:

1. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH MANUFACTURER'S SPECIFICATIONS.
2. THIS DRAWING NOT TO SCALE.

MANUFACTURED by

**PRO-STEEL**

***Steel Edging and Landscape Products***

5121 Kaltenbrun Road  
Fort Worth, TX 76119  
(817) 572-4959  
FAX (817) 483-4751

<http://www.Pro-Steel.com>